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## PATENT ABSTRACTS OF JAPAN

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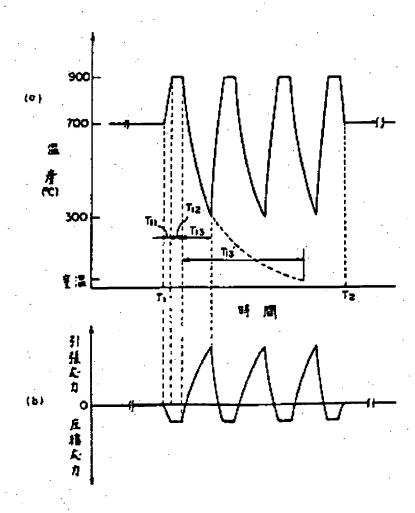
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## (54) HEAT TREATMENT METHOD

(57) Abstract:

PURPOSE: To effectively accomplish the decrease in dislocation of a defect in a short period by a method wherein the epitaxially grown layer of a III-V compound semiconductor is formed on an Si substrate, and a heat treatment process at a specific temperature and for a specific period is repeated at least once.

CONSTITUTION: A GaAs layer is epitaxially grown on an Si substrate by conducting an organic metal vapor-growth method at about 700°C for the time T1=45minutes. The film thickness of the above-mentioned layer is set at 1.5µm for improvement of crystallizability by heat treatment. Then, temperature is raised to 900°C in the period of time T11=3minutes, said temperature is maintained for T11=5minutes, and the cooled down to 300°C in T13=12minutes. T13=50minutes are required using



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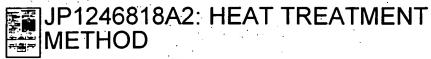
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Abstract:

Purpose: To effectively accomplish the decrease in dislocation of a defect in a short period by a method wherein the epitaxially grown layer of a III-V compound semiconductor is formed on an Si substrate, and a heat treatment process at a specific temperature

and for a specific period is repeated at least once.

Constitution: A GaAs layer is epitaxially grown on an Si substrate by conducting an organic metal vapor-growth method at about 700° C for the time T1=45minutes. The film thickness of the abovementioned layer is set at 1.5µm for improvement of crystallizability by heat treatment. Then, temperature is raised to 900°C in the period of time T11=3minutes, said temperature is maintained for T11=5minutes, and the cooled down to 300°C in T13=12minutes. T13=50minutes are required using the method heretofore in use, and the cooling period of time is sharply reduced. The above-mentioned cycle is repeated four times, and the heat treatment for decreasing crystal dislocation is completed. Besides, a GaAs device layer of 1,5µm in thickness is epitaxially grown in the period of time T3=45minutes, and an excellent thin film crystal of 3µm in total

thickness is obtained.

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